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CLAIMS

What is claimed is:

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Sub A2> 1. A part attachable to a substrate via a welding process,
comprised of aluminum or an aluminum alloy, wherein a surface of the part
5 to be welded to the substrate is provided with a titanium containing material
capable of lowering the contact resistance between the part and the substrate
during a welding process.

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2. The part according to Claim 1, wherein the titanium containing
10 material is formed by contacting the part with an acidic solution containing
titanium ions.

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3. The part according to Claim 3, wherein the acidic solution is a
passivating solution.

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4. The part according to Claim 3, wherein the acidic solution is
chromium-free.

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5. The part according to Claim 1, wherein said acidic solution
20 includes ALODINE 2040.

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6. The part according to Claim 1, wherein the part is a weld stud having a welding face.

7. The part according to Claim 6, wherein at least a portion of the welding face is provided with a titanium aluminum oxide layer.

8. The part according to Claim 7 wherein said part is applied to a substrate having an average thickness of as little as 0.8 mm.

9. A method of producing a weldable aluminum part having titanium dispersed along a surface thereof, said method comprising the steps of:

providing an acidic solution containing titanium ions; and

contacting the weldable aluminum part with the acidic solution for a sufficient period of time to permit the application of titanium along a surface

of the part;

whereby the contact resistance of the part is lowered during a subsequent welding process.

10. The method according to Claim 9, wherein the acidic solution is a passivating solution.

11. The method according to Claim 9, wherein the acidic solution is chromium-free.

12. The method according to Claim 9, wherein said acidic solution includes ALODINE 2040.

13. The method according to Claim 9, wherein the part is a weld stud having a welding face.

14. The method according to Claim 9, wherein at least a portion of the welding face is provided with a titanium aluminum oxide layer.

15. The method according to Claim 15 wherein said part is applied to a substrate having an average thickness of as little as 0.8 mm.

add A.1